



NO. 11506
 WORK ORDER
 WITHOUT NOTICE
 SUBJECT TO AMENDMENT
 UNCONTROLLED COPY
 ENGINEERING
 RETURN TO
 SHOP COPY

PREMIER AVIATION, INC.
 2020 Aviation Parkway, Grand Prairie, Texas 75052
 SIZE: CODE: IDENT. NO. Dwg. No. REV.
 D1050UV8 B67-43001 B
 SCALE: 1:1
 SHEET 30 M 45

ORIGINAL

DART AEROSPACE LTD	Work Order:	41869
Description: Clevis	Part Number:	B67-43001-97
Inspection Dwg: B67-43001 Pg30 Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: T.F.

Audited by:

Prototype Approval:

N/A

Date: 08/09/16

Date: 18/09/17

Date: N/A

Rev	Date	Change
A	08.07.25	New Issue

A blank five-line staff for musical notation, consisting of five horizontal lines and four spaces.

Revised by	Approved
KJ/DD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 05/09/2008 10:10:13 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 41869

Part Number: PB674300197

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



508602117408

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

P 08/09/18 13

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08.09.18
u

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 05/09/2008 10:10:13 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: CLEVIS	
Job Number	: 41869			Part Number	: PB674300197	
Estimate Number	: 12052			Drawing Number	: B6743001 PAGE30	
P.O. Number	:			Project Number	: N/A	
This Issue	05/09/2008	S.O. No.	:	Drawing Revision	: B1	
Prsht Rev.	: NC			Material	:	
First Issue	:/	Type	MACHINED PARTS	Due Date	26/09/2008	Qty: <i>12</i>
Previous Run	: 40075			Um:	Each	
Written By	:					
Checked & Approved By	: <i>JUL 08.9.05</i>					
Comment	: Est. B 05.10.14 Removed powder coat & added step 9 KJ/ EC Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6R1000	ROUND BAR 1.00"	
Comment: Qty.: 0.1925 f(s)/Unit Total : 1.5397 f(s) ROUND BAR 1.00" Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Folio Rev: <i>B1</i> Dwg Rev: <i>B1</i> Identify for B67-43001-97 Batch: <i>M104554</i>			
2.0	DOOSAN LATHE	DOOSAN LATHE	
Comment: DOOSAN Turn as per Folio FA & Dwg B67-43001 <i>J.F. 08/09/16 (13)</i>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>J.F. 08/09/16 (13)</i>			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK <i>8/10/17 (13)</i>			
5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005.4.1 <i>M-F 08/09/17 (13X)</i>			